

X3 Production and Work Hardened Materials:

Ideal for cutting solids and heavy walled structures of medium strength alloys. Also ideal for cutting work hardened materials such as stainless steel

- Positive rake tooth
- Less cutting resistance for greater durability and strength
- M42 high speed steel teeth (Rc 67-69) welded to a flexible alloy steel backing
- Easy tool penetration due to fast cutting rates
- Heat and wear resistant

Width	Thickness	TPI	Style	Set	Product Number	150' Coil	250' Coil
3/4" (19 mm)	.035 (.90 mm)	4/6	Variable Positive	Modified Raker	F1		*
		5/8	Variable Positive	Modified Raker	F2		*
1" (27 mm)	.035 (.90 mm)	4	Regular	Raker	F3		*
		6	Regular	Raker	F4		*
		8	Regular	Raker	F5		*
		2/3	Variable Positive	Modified Raker	F6		*
		3/4	Variable Positive	Modified Raker	F7		*
		4/6	Variable Positive	Modified Raker	F8		*
		5/8	Variable Positive	Modified Raker	F9		*
1 1/4" (34 mm)	.042 (1.10 mm)	6	Regular	Raker	F10		*
		2/3	Variable Positive	Modified Raker	F11		*
		3/4	Variable Positive	Modified Raker	F12		*
		4/6	Variable Positive	Modified Raker	F13		*
		5/8	Variable Positive	Modified Raker	F14		*
1 1/2" (41 mm)	.050 (1.22 mm)	2/3	Variable Positive	Modified Raker	F15	*	
		3/4	Variable Positive	Modified Raker	F16	*	
		4/6	Variable Positive	Modified Raker	F17	*	
2" (54 mm)	.050 (1.27 mm)	2/3	Variable Positive	Modified Raker	F18	*	
		3/4	Variable Positive	Modified Raker	F19	*	