

Hardback Blades:

High carbon blades have strong, hardened teeth with a spring tempered backing for high tensile strength

- Blade rigidity for faster, straighter cuts
- Longer blade life than that of Flexback
- Tooth hardness Rc 64-66
- Tempered back hardness Rc 45-47
- Operating speeds up to 4,000 S.F.P.M.
- Withstands heavier feed pressure than that of Flexback
- Used for contour and straight cutting, utility cutting of mild steel, and on light-to-medium machines

Width	Thickness	TPI	Style	Set	Prod. No.	250' Coil
1/4" (6 mm)	.025 (.64 mm)	4	Hook	Raker	C1	*
		4	Skip	Raker	C2	*
		6	Hook	Raker	C3	*
		6	Skip	Raker	C4	*
		10	Regular	Raker	C5	*
		14	Regular	Raker	C6	*
		18	Regular	Raker	C7	*
		24	Regular	Raker	C8	*
3/8" (10 mm)	.025 (.64 mm)	3	Hook	Raker	C9	*
		4	Hook	Raker	C10	*
		4	Skip	Raker	C11	*
		6	Hook	Raker	C12	*
		8	Regular	Raker	C13	*
		10	Regular	Raker	C14	*
		14	Regular	Raker	C15	*
		18	Regular	Raker	C16	*
1/2" (12.5 mm)	.025 (.64 mm)	3	Hook	Raker	C17	*
		4	Hook	Raker	C18	*
		4	Skip	Raker	C19	*
		6	Hook	Raker	C20	*
		6	Regular	Raker	C21	*
		10	Regular	Raker	C22	*
		10	Regular	Wavy	C23	*

Width	Thickness	TPI	Style	Set	Prod. No.	250' Coil
1/2" (12.5 mm)	.025 (.64 mm)	14	Regular	Raker	C24	*
		14	Regular	Wavy	C25	*
		18	Regular	Raker	C26	*
		24	Regular	Wavy	C27	*
		24	Regular	Raker	C28	*
				3	Hook	Raker
3/4" (19 mm)	.032 (.81 mm)	3	Skip	Raker	C30	*
		6	Hook	Raker	C31	*
		6	Regular	Raker	C32	*
		8	Regular	Raker	C33	*
		10	Regular	Raker	C34	*
		10	Regular	Wavy	C35	*
		14	Regular	Raker	C36	*
		14	Regular	Wavy	C37	*
		18	Regular	Wavy	C38	*
				2	Hook	Raker
1" (25 mm)	.035 (.89 mm)	3	Hook	Raker	C40	*
		6	Regular	Raker	C41	*
		8	Regular	Raker	C42	*
		10	Regular	Raker	C43	*
		10	Regular	Wavy	C44	*
		14	Regular	Raker	C45	*