

X1 Heavy Production Blades:

Made for production sawing of exotic materials such as Inconel, Monel, Hastalloy, Hi-Alloy, and Titanium

- Duplex tooth design
- Specially engineered relief angle
- High positive rake angle
- Variable Pitch for reduced harmonic vibration and fatigue
- M42 high speed steel teeth (Rc 67-69) welded to a flexible steel alloy backing
- High productivity and efficiency
- Faster cutting and straighter cuts
- Heat and wear resistant for greater beam strength

Width	Thickness	TPI	Style	Set	Product Number	150' Coil	250' Coil
3/4" (19 mm)	.035 (.90 mm)	4/6	Variable Pos. Duplex	Modified Raker	E1		*
1" (27 mm)	.035 (.90 mm)	2	Hook	Raker	E2		*
		3	Hook	Raker	E3		*
		2/3	Variable Pos. Duplex	Modified Raker	E4		*
		3/4	Variable Pos. Duplex	Modified Raker	E5		*
		4/6	Variable Pos. Duplex	Modified Raker	E6		*
1 1/4" (34 mm)	.042 (1.10 mm)	2	Hook	Raker	E7		*
		3	Hook	Raker	E8		*
		2/3	Variable Pos. Duplex	Modified Raker	E9		*
		3/4	Variable Pos. Duplex	Modified Raker	E10		*
		4/6	Variable Pos. Duplex	Modified Raker	E11		*
1 1/2" (41 mm)	.050 (1.22 mm)	2/3	Variable Pos. Duplex	Modified Raker	E12		*
		3/4	Variable Pos. Duplex	Modified Raker	E13		*
		4/6	Variable Pos. Duplex	Modified Raker	E14		*
2" (54 mm)	.050 (1.27 mm)	2/3	Variable Pos. Duplex	Modified Raker	E15		*
		3/4	Variable Pos. Duplex	Modified Raker	E16		*
2" (54 mm)	.063 (1.60 mm)	2/3	Variable Pos. Duplex	Modified Raker	E17		*
		3/4	Variable Pos. Duplex	Modified Raker	E18		*